Data Sheet

Digital Torque Tool Testers Series STA

32-1063 REV 4



Features

Universal	Accepts many types of torque tools
receptacle	and fixtures
Peak memory	For clockwise and counterclockwise
	torque
Selectable units	Measure in IbFin, kgFmm, or Ncm
of measurement	
Data outputs	RS-232 and Mitutoyo (Digimatic)
Push-button	Simple and quick calibration procedure
calibration	

Optional Equipment

Bench mounting bracket ST001	Allows the STA to be mounted securely on a bench.
Carrying case	Hard plastic carrying case with
ST002	custom molded inserts allows for
	safe storage and easy transporta-
	tion. Provides storage space for
	the STA tester, ST001 mounting
	bracket, AC adapter, and access-
	ories.
Output cables	Choice of RS-232 and Mitutoyo
	data output cables are available



Optional bench mounting bracket



Optional carrying case

Series STA Torque Tool Testers present a simple, yet accurate solution for testing hand operated torque screwdrivers, wrenches, and other tools. Applications exist in manufacturing facilities in virtually every industry. The STA features a solid aluminum housing, making it rugged enough for many years of service in production or laboratory use, while a universal receptacle accepts common bits and attachments. The STA captures peak torque in both clockwise and counterclockwise directions.

Note: The STA cannot be used with power, impact or air tools.

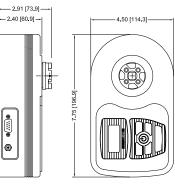
Specifications

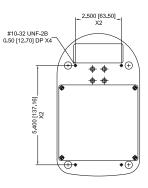
Accuracy:	$\pm 0.5\%$ of full scale ± 1 digit
Power:	AC or non-rechargeable 9V battery, with Intelligent Power Management System
	(IPM). IPM warns the user via a "LO BAT" indicator and then will power off the gauge.
Battery Life:	30 hours of continuous use
Selectable units of measurement:	IbFin, kgFmm, Ncm
Outputs:	Optional
RS-232	Fully configurable up to 9600 baud
Mitutoyo (Digimatic)	Serial BCD suitable for all Mitutoyo SPC-compatible devices
Safe overload:	150% of full scale (display shows "" at 110% and above)
Weight:	4.8 lb [2.2 kg]
Environmental Requirements:	40° F - 100°F [5°C - 45°C], <96% humidity (non-condensating)
Thermal effects:	Zero: 0.03% of full scale/°C, Span: 0.01% of full scale/°C
Housing construction:	Aluminum
Warranty	3 years (see individual statement for further details)



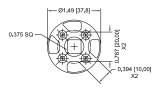
Simply place the torque tool into the universal receptacle and twist. The readout will show the torque value in the clockwise or counterclockwise direction.

Dimensions in [mm]





RECEPTACLE TOP VIEW:



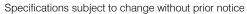
Ordering Information

Model No.	Capacity x Resolution
STA12	12 x 0.01 lbFin, 140 x 0.1 kgFmm, 135 x 0.1 Ncm, 110V
STA50	50 x 0.05 lbFin, 580 x 0.5 kgFmm, 570 x 0.5 Ncm, 110V
STA100	100 x 0.1 lbFin, 1150 x 1 kgFmm, 1150 x 1 Ncm, 110V
ST001	Bench mounting bracket for STA
ST002	Carrying case for STA

For 220V operation, add suffix E to model number. Example: ST50E









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